

Safety device with multiple function: **DGN**

Type DGN for protection of cylinder regulators, tapping points and distribution lines

The safety device DGN according to EN 730-1, ISO 5175:

- avoids dangerous gas mixtures by a gas non-return valve (NV)
- stops flashback through flame arrestor (FA)
- a temperature-sensitive cut-off valve stops the gas flow when a predetermined temperature is exceeded (TV)
- a dust filter protects the gas non-return valve against contamination
- every safety device is 100% tested
- all metal components in brass 2.0401 / spring 1.4310

Safety elements of the IBEDA safety device DGN:

- NV Gas non-return valve
- FA Flame arrestor
- TV Temperature-sensitive cut-off valve

Additional features:

- DF Dust filter

Maintenance:

The safety devices are to be tested by a qualified and authorised person at regular intervals according to country specific regulations. The safety device is to be tested for gas tightness, gas flow and gas return at least once a year.

We would be pleased to offer you the flashback arrestor testing unit model PVGD.

It is not allowed to open the safety devices.



Technical Data:

| | | | | | |
|---|--|------------------------------------|--|--|--------------------|
| Gas types: | Acetylene (A) | Hydrogen (H) Industrial Gas (C) | Natural Gas (Methane), (M) Propane (P) Ethylene ²⁾ (E) Propylene ²⁾ (L) | Oxygen (O) | Compressed Air (D) |
| Cracking pressure: | 50 to 70 mbar position-independent | | | | |
| Working pressure: | 0,15 MPa 1,5 bar | 0,35 MPa 3,5 bar | 0,50 MPa 5,0 bar | 2,5 MPa 25 bar | 2,5 MPa 25 bar |
| Ambient temperature: | -20°C up to +70°C | | | | |
| Threads: EN 560 ISO / TR 28821 | G3/8LH M16x1,5LH UNF9/16-18LH UNF5/8-18LH 1/4NPT | | | G1/4RH G3/8RH M16x1,5RH UNF9/16-18RH UNF5/8-18RH 1/4NPT | |
| Measure and weight: | diameter: | length: | | weight: | |
| | 22,0 mm | 87,0 mm | | 153,0 g | |
| Applications: | | | | | |
| Process: | welding | cutting | | heating | |
| | up to 30 mm | up to 200 mm | | up to 100 mm | |

Other materials, surface finishing, gas types and additional connections available on request.

The working pressures approved by the UL are different to what is stated above.

Further information in this regard can be provided on request

²⁾ These gas types are not covered by the BAM certification.

Type: DGN

Flow rates [air]:

pv = Primary pressure
 ph = Secondary pressure
 Δp = Primary pressure minus Secondary pressure

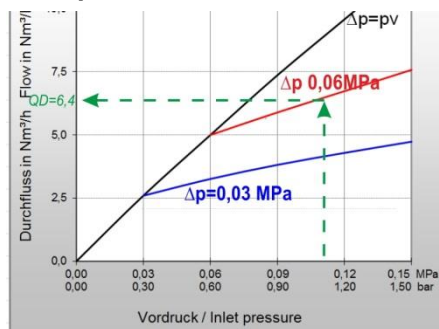
Conversion Factors:

0,1 MPa = 1 bar = 100 kpa = 14,504 psi
 1 m³/h = 35,31 cu ft/h

| | A | H | P | M | M | O | E | L |
|------|-------------------------------|----------------|-------------------------------|--------------------|-----------------|----------------|-------------------------------|-------------------------------|
| QG ▶ | C ₂ H ₂ | H ₂ | C ₃ H ₈ | CH ₄ +C | CH ₄ | O ₂ | C ₂ H ₄ | C ₃ H ₆ |
| F | 1,2 | 3,8* | 0,90 | 1,25 | 1,4 | 0,95 | 1,02 | 0,92 |

* Conversion factor 2.5 for devices comprising a flame arrester
 The conversion factor for free flow is 3.8.
 (Reference: BAM report 220, D. Lietze)

Example:



$$QG = QD \times F$$

$$QG \blacktriangleright A = 6,4 \times 1,2 = 7,68 \text{ m}^3/\text{h C}_2\text{H}_2$$

QG = flow / gas type
 F = conversion factor
 QD = flow / air

Certification / Technical Standards / Rules

BAM Federal Institute for Materials Research and Testing,
 UL Underwriters Laboratories Inc., DGUV employer's liability insurance association rules and regulations, DVS German Association for Welding, Cutting and Allied Processes, TRBS German Technical rules for operation safety.

Standards/ Approvals

Company certified according to ISO 9001:2008 and ISO 14001:2004,
 CE-marking according to: Pressure Equipment Directive 2014/68/EU

(Subject to change without notice)

